

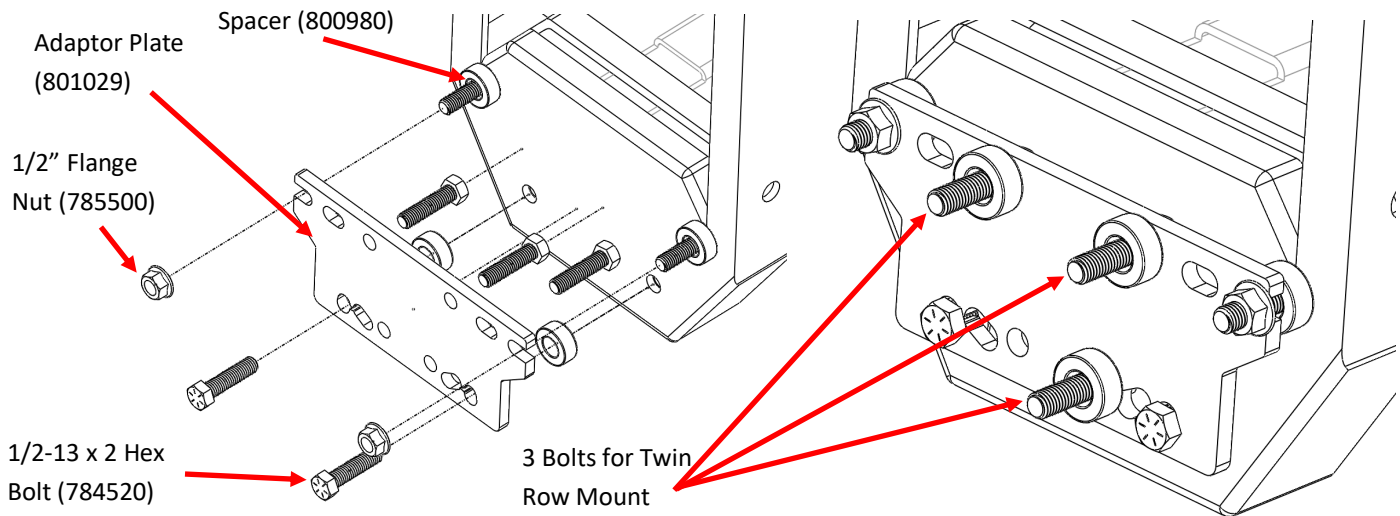


Twin Row Adaptor Plate

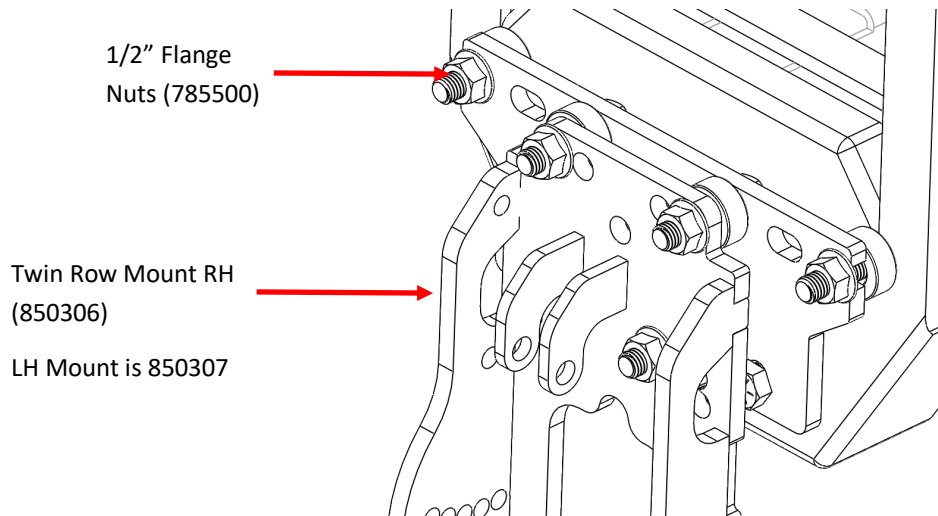
Installing Twin Row Mount to Standard Row unit Face Plate

Step 1: Install Adaptor plate by first inserting two 1/2-13 x 2 bolts through the top holes in the standard face plate as shown below and add provided spacers. Before installing plate onto the spacers, insert three 1/2-13 x 2 bolts through the adaptor with threads facing out as shown (these will go through Twin Row mount in Step 2). Finish installing by pushing faceplate onto the top spacers, inserting bottom bolts (Bolt head facing out) and adding spacers between adaptor plate and faceplate. Insert 3 Spacers onto the 3 bolts pointing out as shown below. Hand Tighten only until Step 2.

Note : The bottom bolt of the 3 facing out should be installed on the opposite side of the cylinder depending on if unit is a left or right. Below is shown for installing a RH Mount (850306).



Step 2: Install Twin Row Mount by placing mount (850306 shown) onto the three spacers and bolts installed in Step 1. Use provided 1/2-13 Flange nuts to tighten down mount. Bolts and nuts can be fully tightened now.



REVISED 3/13/2023